



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO042572	MES002-VC	1	1	Net 60	M304TS0.750W.049	304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft				600	2/19/2019	600		S155738	Stock	2/20/2019	\$ 3.80 / ft	2		\$2,280.00	Metaux Solutions	
		2			M304TS0.750W.065	304 Sq Tube .75X.75X.065W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft				400		400		S155739	Stock	2/20/2019	\$ 3.25 / ft	2		\$1,300.00	Metaux Solutions	
Total:										1,000			1,000								\$2,709.25	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042572



Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO042572

PO Date: 2/11/19

Due Date: 2/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
FEB 12 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1 ✓ At		M304TS0.750W.049		304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	-	2/19/19	600 ft	0 ft	600 ft	\$3.80/ft	\$2,280.00
2 ✓ At		M304TS0.750W.065		304 Sq Tube .75X.75X.065W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	-	2/19/19	400 ft	0 ft	400 ft	\$3.25/ft	\$1,300.00
											Grand Total:	\$3,580.00



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Canada

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PURCHASE ORDER PO042572



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program.

A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in black ink, appearing to be "CL" followed by a stylized flourish, enclosed within a hand-drawn oval.

Plex 2/11/19 2:23 PM dart.lavoie.chantal



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Tel (613) 632-5200
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Material Requirements Planning Over Time

Part No / Name	Suppliers	Minimum Inventory	Inventory		Past Due	2/10/2019	2/17/2019	2/24/2019	3/3/2019	3/10/2019	3/17/2019	3/24/2019	3/31/2019	4/7/2019	4/14/2019
Eagle Stainless															
M304TS0.500W.049 Square Tubing	EAS001-VU - 75 TWM001-VU - 10	200	718	Purchase Releases	0	0	0	0	0	0	0	0	0	0	0
				Customer Releases	0	0	0	0	0	0	0	0	0	0	0
				Forecast	0	0	0	0	0	0	0	0	0	0	0
				Net Demand Forecast	0	0	0	0	0	0	0	0	0	0	0
				Job Demand	14	151	91	204	0	0	0	0	0	0	0
				Parent Demand	130	0	8	0	0	0	0	0	0	0	0
				Net	574	423	323	119	119	119	119	119	119	119	119
Metaux Solutions															
M304TS0.750W.049 304 Sq Tube .75X.75X.049W	MES002-VC - 5	80	490	Purchase Releases	0	0	0	0	0	0	0	0	0	0	0
				Customer Releases	0	0	0	0	0	0	0	0	0	0	0
				Forecast	0	0	0	0	0	0	0	0	0	0	0
				Net Demand Forecast	0	0	0	0	0	0	0	0	0	0	0
				Job Demand	13	242	77	134	48	0	0	0	0	0	0
				Parent Demand	169	0	29	0	0	0	0	0	0	0	0
				Net	308	66	-40	-174	-222	-222	-222	-222	-222	-222	-222
M304TS0.750W.065 304 Sq Tube .75X.75X.065W	MES002-VC - 5	140	137	Purchase Releases	0	0	0	0	0	0	0	0	0	0	0
				Customer Releases	0	0	0	0	0	0	0	0	0	0	0
				Forecast	0	0	0	0	0	0	0	0	0	0	0
				Net Demand Forecast	0	0	0	0	0	0	0	0	0	0	0
				Job Demand	4	0	0	0	50	191	0	0	0	0	0
				Parent Demand	116	0	0	0	0	0	0	0	0	0	0
				Net	17	17	17	17	-33	-224	-224	-224	-224	-224	-224
Total Price															

Plex 2/11/2019 2:23 PM Dart.Lavoie.Chantal

Shipping Order

19/02/2019

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 **Tel. : 450 641-3330**

Order : 141857
Reference : 42572
Ship : PICK UP / PICK UP

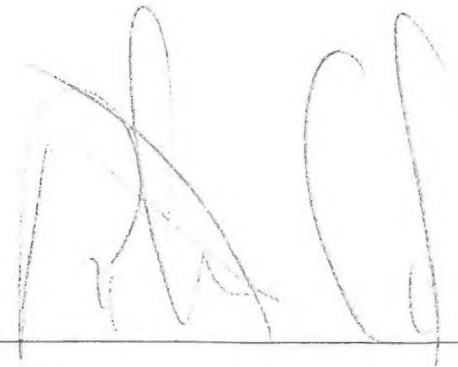
Customer : 6323336**Ship To**

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N			
SSQT34340494	304 SQ TUBE .750 X .049 WALL 30 X 20' ***** HT <u>TBK060596</u> <i>AK</i>	600	<u>600</u>	<u>0</u>
SSQT34340654	TUBE SS304 180 GRIT 3/4" X 3/4" X .065" 20 X 20' ***** HT <u>VLGS04105</u> <i>AK</i>	400	<u>400</u>	<u>0</u>
	LIVRE AVEC AUTRE COMMANDE JP			

**Shipping** : _____**Ref.** : _____**Package No** : _____**Merchandise Received:** _____

002336



YONG CHANG INOX CO., LTD.

INSPECTION CERTIFICATE

EN 10204-3.1:2004

No.270, Sec.4, Jungshan Rd., Shijou Shiang,
Chang-Hwa, Taiwan, R.O.C
http://www.ycinox.com
TEL : +886-4-8899666 FAX : +886-4-8899770



Customer		Customer No.	FCA027	Certificate No.	180718P0113
Product	STAINLESS STEEL WELDED TUBE	Commercial Invoice No.	J18070022	Date of Issue	2018/07/18
Specification	ASTM A554-16	PO No.	P010185	Order No.	EP18050236-1
Steel Grade	MT-304	Finish	MILL	P.I.No.	PI 1805-151
				Weight No.	C18070248

Item No.	Heat No.	Product Description	Quantity Pcs	Dimension	Chemical Composition(%)										Tension Test			*01	
					C	Si	Mn	P	S	Ni	Cr	0.2% Y.S.		T.S.	E.L.				
												MPa	%						
Specification					Min.	Max.											HRB		
1	TBK060596	3/4"(19mm)x3/4"(19mm) x 0.049"(1.25mm) x 20FT	200		80	100	200	45	30	1100	2000								
2	TBK050834	1"(25.4mm)x1 1/4"(31.8mm) x 0.12"(3.05mm) x 20FT	100		54	42	106	33	2	811	1814	294	674	58	87				
3	TBK052680	1 1/4"(31.8mm)x1 1/2"(38.1mm) x 0.12"(3.05mm) x 20FT	25		54	45	107	31	2	809	1821	308	672	53	85				
4	TBK053580	1 1/2"(38.1mm)x1 1/2"(38.1mm) x 0.12"(3.05mm) x 20FT	42		54	45	107	31	2	804	1821	308	672	53	85				
5	TBK071170	1 1/2"(38.1mm)x1 1/2"(38.1mm) x 0.12"(3.05mm) x 20FT	83		24	52	163	29	1	800	1810	292	648	55	86				
6	TBK061191	2"(50.8mm)x2"(50.8mm) x 0.12"(3.05mm) x 20FT	30		54	45	107	31	2	804	1821	308	672	53	85				
7	TBK061209	2"(50.8mm)x2"(50.8mm) x 0.12"(3.05mm) x 20FT	90		44	52	86	38	3	807	1831	268	627	56	81				
8	TBK052452	2"(50.8mm)x2"(50.8mm) x 0.12"(3.05mm) x 20FT	30		44	45	82	33	2	809	1801	277	638	55	83				
9	TBK051018	2"(50.8mm)x2"(50.8mm) x 0.180"(4.57mm) x 20FT	20		22	38	139	20	3	803	1821	299	640	55	83				
10	TBK051809	2"(50.8mm)x2"(50.8mm) x 0.180"(4.57mm) x 20FT	30		20	40	140	34	1	804	1814	308	643	54	84				
11	TBK050322	2"(50.8mm)x2"(50.8mm) x 0.250"(6.35mm) x 20FT	15		44	48	87	31	4	813	1810	297	612	57	84				
12	TBK060323	2"(50.8mm)x2 1/2"(63.5mm) x 0.250"(6.35mm) x 20FT	10		44	48	87	31	4	813	1810	297	612	57	84				
13	TBK041093	2 1/2"(63.5mm)x2 1/2"(63.5mm) x 0.180"(4.57mm) x 20FT	10		22	40	142	29	2	804	1810	332	652	53	87				
14	TBK041092	2 1/2"(63.5mm)x2 1/2"(63.5mm) x 0.250"(6.35mm) x 20FT	10		53	55	87	33	3	808	1813	322	649	54	88				
15	TBK020282	3"(76.2mm)x3"(76.2mm) x 0.12"(3.05mm) x 20FT	15		23	40	139	28	1	804	1808	318	648	54	86				
16	TBK070341	3"(76.2mm)x3"(76.2mm) x 0.12"(3.05mm) x 20FT	15		45	47	86	32	2	811	1820	283	632	54	83				
17	TBK051779	3"(76.2mm)x3"(76.2mm) x 0.180"(4.57mm) x 20FT	20		20	40	140	34	1	804	1814	308	643	54	84				
18	TBK040233	4"(101.6mm)x4"(101.6mm) x 0.12"(3.05mm) x 20FT	6		47	42	90	35	6	812	1819	270	617	56	80				
19	TBK061999	4"(101.6mm)x4"(101.6mm) x 0.12"(3.05mm) x 20FT	9		44	52	86	38	3	807	1831	268	627	56	81				
TOTAL:			760																

Remark					Tonsite test value references to raw material. Hardness test value references to raw material.										Note			
															*01= Hardness Test *Gauge Length: 50mm			
Surveyor By					Visual Inspection(Surface) and Dimension Check : OK										1MPa=1N/mm ² =10bar=145psi=10.2kgf/cm ²			
N/A					We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification. The material described above has been found free of radiation by raw material supplier.										1.ISO 9001:2015 (No.01 100 056298) 2.PED / AD2000 (No.01 202 TWINQ-05 0105) 3.ISO 14001:2004 (No.01 104 822 096385) 4.OHSAS 18001:2007 (No.01 113 822 096385)			
					Manager of Quality Assurance Department										Jay Chen			

Ch 1.
M304TS0.75W0.049



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH
OR ASTM A269 MILL FINISH

WHERE: A.AAA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

PART NUMBER: M304TS | A.AAA | W | .TTT |
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.75W0.049

RELEASED
R 2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3819)		DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING		AJS	09.10.10
B	DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCR 08-045 FOR DETAILS).		AJS	09.08.28
A	NEW ISSUE		DS	01.08.08
REV.	DESCRIPTION	BY	DATE	
DESIGN	DS			
DRAWN	DB			
CHECKED				
MFG. APPR.	DRAWING NO. M304TS			REV. D SHEET 1 OF 1
APPROVED	TITLE			SCALE
DE APPR.	304/316 SQUARE TUBING			NONE
DATE	14.05.20			

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304T50.75aw.219

PO / BATCH NO.: P0042572/5155738

DATE: 19/02/22

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.750"

QUANTITY RECEIVED: 600ft

THICKNESS RECEIVED: 0.750"

QUANTITY INSPECTED: 600ft

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASMA 554
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	MT: TBK060596
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

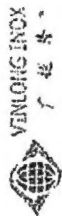
CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>9-89 FEB 22 2019</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



002SS



VINLONG STAINLESS STEEL (VIETNAM) CO., LTD.
 Lot 61C, 131C1, 131D, Long Giang IP, Tân Lap 1 Commune, Tân Phước District, Tiền Giang Province, Viet Nam
 Tel: (+84 273) 364 2555
 Fax: (+84 273) 364 2557
 E-mail: jerry@vinlonginox.vn; cs@vinlonginox.vn
 http://www.vinlonginox.vn

MATERIAL TEST CERTIFICATE

Product Name:		ASTM A554 Stainless Steel Welded TIG Tubes						Customer:	PT No.:				Certificate No.:		145/18-GS004-B				
NO.	Heating NO.	Size		Thickness		Quantity (FT)	Net Weight (KGS)	Finish (GRIT)	Material	Chemical Composition (%)									
		(INCH)	(MM)	(GA.)	(INCH)					(MM)	C	Si	Mn	P	S	Ni	Cr	N	Mo
1	VLGS04104	1.000	25.40	18	0.049	1.13	500	109.60	180	0.059	0.407	1.27	0.037	0.003	8.35	18.67	/	/	
2	VLGS04106	1.000	25.40	11	0.120	2.78	460	220.60	180	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
3	VLGS04106	1.250	31.75	11	0.120	2.78	460	279.60	180	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
4	VLGS04105	2.000	50.80	16	0.065	1.50	380	208.60	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
5	VLGS04106	2.000	50.80	11	0.120	2.78	1,900	1,946.00	180	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
6	VLGS04105	2.125	54.00	16	0.065	1.50	3,280	1,977.20	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
7	VLGS04105	2.250	57.15	16	0.065	1.50	540	343.60	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
8	VLGS04105	2.500	63.50	16	0.065	1.50	500	384.60	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
9	VLGS04105	0.500	12.70	16	0.065	1.50	500	82.60	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
10	VLGS04105	0.625	15.88	16	0.065	1.50	500	102.60	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
11	VLGS04104	0.750	19.05	18	0.049	1.13	1,380	291.60	180	0.059	0.407	1.27	0.037	0.003	8.35	18.67	/	/	
12	VLGS04106	0.750	19.05	11	0.120	2.78	500	213.60	MF	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
13	VLGS04105	0.750	19.05	16	0.065	1.50	900	226.20	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
14	VLGS04105	1.000	25.40	16	0.065	1.50	5,120	1,813.40	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
15	VLGS04104	1.000	25.40	18	0.049	1.13	5,920	1,614.00	180	0.059	0.407	1.27	0.037	0.003	8.35	18.67	/	/	
16	VLGS04106	1.000	25.40	11	0.120	2.78	1,060	669.20	180	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
17	VLGS04106	1.000	25.40	11	0.120	2.78	2,500	1,580.40	MF	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
18	VLGS04106	1.250	31.75	11	0.120	2.78	600	468.60	MF	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
19	VLGS04105	1.250	31.75	16	0.065	1.50	2,160	972.80	180	0.040	0.360	1.14	0.030	0.001	8.03	18.40	/	/	
20	VLGS04106	1.500	38.10	11	0.120	2.78	1,500	1,475.80	MF	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
21	VLGS04107	1.500	38.10	7	0.179	4.14	500	681.20	MF	0.054	0.405	1.25	0.034	0.003	8.36	18.67	/	/	
22	VLGS04108	2.000	50.80	11	0.250	5.78	400	1,001.20	180	0.059	0.409	1.31	0.037	0.003	8.36	18.63	/	/	
23	VLGS04108	2.000	50.80	11	0.250	5.78	400	1,004.20	MF	0.059	0.409	1.31	0.037	0.003	8.36	18.63	/	/	
24	VLGS04106	2.500	63.50	11	0.120	2.78	300	506.60	MF	0.056	0.405	1.26	0.038	0.003	8.37	18.65	/	/	
25	VLGS04107	4.000	101.60	7	0.179	4.14	440	1,706.80	MF	0.054	0.405	1.25	0.034	0.003	8.36	18.67	/	/	
26	VLGS04109	1.500	38.10	11	0.120	2.78	540	501.20	180	0.035	0.470	1.28	0.038	0.002	10.03	16.65	0.051	2.07	
27	VLGS04109	1.500	38.10	11	0.120	2.78	300	282.60	MF	0.035	0.470	1.28	0.038	0.002	10.03	16.65	0.051	2.07	
NO.		T.S (Rm) N/mm ²		Elongation (%)		Y.S(Rp) 0.2%N/mm ²		Hardness (HRB)		Flattening Test		Hydrostatic Test		Intergranular Corrosion Test		Surface Quality		Dimension Tolerance	
1	650	56		258		86		/		/		/		/		GOOD		GOOD	
2	652	56		258		86		/		/		/		/		GOOD		GOOD	
3	652	56		258		86		/		/		/		/		GOOD		GOOD	

NO.	Mechanical Test				Solution Annealing Temperature	Method OF Cooling	Flattening Test	Flange Test	Hydrostatic Test	Intergranular Corrosion Test	Surface Quality	Wall Thickness Tolerance	Dimension Tolerance	
	T.S (Rm) N/mm ²	Elongation (%)	Y.S(Rp) 0.2%N/mm ²	Hardness (HRB)										
4	687	54	288	85	/	/	/	/	/	/	GOOD	±10%	GOOD	
5	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
6	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
7	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
8	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
9	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
10	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
11	650	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
12	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
13	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
14	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
15	650	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
16	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
17	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
18	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
19	687	54	288	85	/	/	/	/	/	/	GOOD		GOOD	
20	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
21	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
22	652	58	258	85	/	/	/	/	/	/	GOOD		GOOD	
23	652	58	258	85	/	/	/	/	/	/	GOOD		GOOD	
24	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
25	652	56	258	86	/	/	/	/	/	/	GOOD		GOOD	
26	580	73	281	82	/	/	/	/	/	/	GOOD		GOOD	
27	580	73	281	82	/	/	/	/	/	/	GOOD		GOOD	
Remarks:														
Judge: Quality Assurance Engineer: 														
Stamp of Department of Quality Assurance 														
1. Through inspection and test the quality of those products conforms the stipulation of related contract and standard.														
2. If there have any query, please clarify via phone call, fax or email, indicating the certificate number.														
We have been certificated to ISO 9001:2015 Quality Assurance System.														
Copies Are Invalid														
Date: 22-08-2018														

Line 2.
M304TS0.750W.065



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH
OR ASTM A269 MILL FINISH

WHERE: A.AAA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

PART NUMBER: M304TS | A.AAA | W | .TTT |
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

RELEASED
2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3819)		DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING		AJS	08.10.16
B	DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCR 05-045 FOR DETAILS).		AJS	08.08.28
A	NEW ISSUE		DS	01.08.08
REV.	DESCRIPTION		BY	DATE
DESIGN	DS	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			DRAWING NO. M304TS	
CHECKED			REV. D SHEET 1 OF 1	
MFG. APPR.			SCALE	
APPROVED			TITLE	
DE APPR.			304/316 SQUARE TUBING	
DATE	14.05.20		NONE	

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750.750W.065
 DATE: 1902/22

PO / BATCH NO.: P0042572/S155739

MATERIAL CERT REC'D: Y
 QUANTITY RECEIVED: 400 FT
 QUANTITY INSPECTED: 400 FT
 QUANTITY REJECTED: X

THICKNESS ORDERED: 0.750"
 THICKNESS RECEIVED: 0.750"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>(N)</u>	
CORRECT FINISH	<u>(Y)</u>	N	
CORROSION	Y	<u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>(Y)</u>	N	<u>ASMA 554</u>
CORRECT THICKNESS	<u>(Y)</u>	N	
PHOTO REQUIRED	Y	<u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>(Y)</u>	N	<u>MT: VLG 504105</u>
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u>	N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61 9-39</u> DATE: <u>FEB 22 2019</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in